

Date: Wednesday, 5/31/2006 7:39:38 AM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	RESTRICTOR ELBOW
Job Number :	27300		
Estimate Number :	10927		
P.O. Number :	NIA	Part Number :	D2005011
This Issue :	5/31/2006	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2005-REV C
First Issue :	//	Project Number :	N/A
Previous Run :		Drawing Revision :	C
	Type : SMALL /MED FAB	Material :	NIA
Written By :	See Comment Below	Due Date :	6/30/2006
Checked & Approved By :	06.05.31 N	Qty:	5
Comment :	Est. B99.08.24 Re-format DM/EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	AN8338J	Elbow,Bulkhead-M-Flare
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Elbow,Bulkhead-M-Flare

Pick:

Qty	Part Number	Description	Batch
1	AN833-8J	Elbow	417614

2.0	D2005003	Restrictor
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Restrictor

Pick:

Qty	Part Number	Description	Batch
1	D2005-003	Restrictor	B19073

JAD

06:06:15

5

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL / MED FAB

Machine elbow P/N: AN833-8J per Dwg. D2005-011

Press fit D2005-003 restrictor in place as per Dwg. D2005-011

Note:(15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeanhammer to tap down edge.

Polish smooth finish

Scribe P/N: D2005-011

JAD 06:06:15

5

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

JAD 06:06:21

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/08/23

NOTE: Date & initial all entries
QA: N/C Closed: _____ Date: _____

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RESTRICTOR ELBOW

Job Number: 27300

Part Number: D2005011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

15

6/6/22

5

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

26.06.23 (5)

Job Completion



26.06.23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

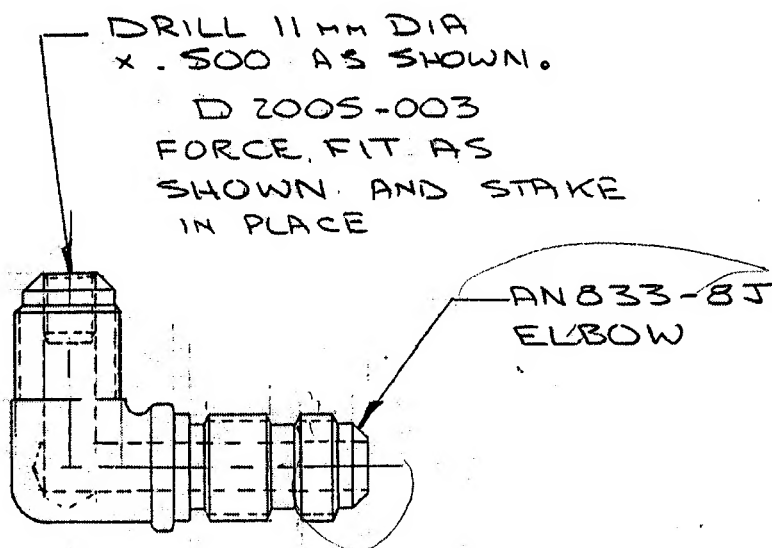
QA: N/C Closed: _____ Date: _____

DART



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2005-011	REV C SHEET 1 OF 1
DATE 96.04.17	TITLE RESTRICTOR ELBOW		
C REDRAWN 96.04.17 <i>[Signature]</i>			

RELEASED
97/09/03 DS



DETAIL OF D2005-011

SCALE 1:1

SHOP COPY
RETURN TO
ENGINEERING
INCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27300